

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Revision date: 13/10/2023 Version: 6.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Trade name Product code UFI : Mixture

: EG160 High Temp Epoxy Tooling Gelcoat

: EG160-A

: 1J81-993E-M008-YKVQ

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category Use of the substance/mixture Industrial use,Professional useCasting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd Unit 39, Park Hall Business Village, Stoke on Trent, Staffordshire, ST3 5XA. United Kingdom.

Tel: +44 (0)1782 454499 -

sales@easycomposites.com

1.4. Emergency telephone number

Emergency number

: +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

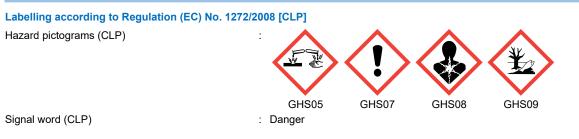
Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Germ cell mutagenicity, Category 2	H341
Reproductive toxicity, Category 1A	H360F
Hazardous to the aquatic environment – Chronic Hazard,	H411
Category 2	
Full to staff 1 and FULL statements are staffing 40	

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Suspected of causing genetic defects. May damage fertility or the unborn child. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements



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Contains	: bis-[4-(2,3-epoxipropoxi)phenyl]propane; Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane; Phenol polymer with formaldehyde, glycidyl ether; TGMDA, multifunctional epoxide; N,N-Diglycidyl aniline; 1,3 Propanediol 2,2-bis(hydroxymethyl)-polymer with 2-(chloromethyl)oxirane
Hazard statements (CLP)	 H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H341 - Suspected of causing genetic defects. H360F - May damage fertility. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	 P201 - Obtain special instructions before use. P280 - Wear protective clothing, protective gloves, eye protection. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P308+P313 - IF exposed or concerned: Get medical advice/attention. P321 - Specific treatment (see supplemental first aid instruction on this label).
2.3. Other hazards	

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
bis-[4-(2,3-epoxipropoxi)phenyl]propane(1675-54-3)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619- 26	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,3 Propanediol 2,2-bis(hydroxymethyl)-polymer with 2-(chloromethyl)oxirane	CAS-No.: 30973-88-7 EC-No.: 608-564-5	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
TGMDA, multifunctional epoxide	CAS-No.: 28768-32-3 EC-No.: 249-204-3 REACH-no: 01-2119472303- 45	1 – 25	Skin Sens. 1, H317 Aquatic Chronic 2, H411

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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3- epoxypropoxy)methyl) butane and 1-(2,3- epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2- hydroxymethyl butane	CAS-No.: 30499-70-8 EC-No.: 701-135-4 REACH-no: 01-2120078341- 60	1 – 25	Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1A, H360F Aquatic Chronic 2, H411
Phenol polymer with formaldehyde, glycidyl ether	CAS-No.: 28064-14-4	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
N,N-Diglycidyl aniline	CAS-No.: 2095-06-9 EC-No.: 218-259-5 REACH-no: 01-2120782027- 53	1 – 25	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Muta. 2, H341

NameProduct identifierbis-[4-(2,3-epoxipropoxi)phenyl]propaneCAS-No.: 1675-54-3	Specific concentration limits (%)
bis-[4-(2,3-epoxipropoxi)phenyl]propane CAS-No.: 1675-54-3	
EC-No.: 216-823-5 EC Index-No.: 603-073-0 REACH-no: 01-2119456 26	

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures			
4.1. Description of first aid measures			
First-aid measures general First-aid measures after inhalation First-aid measures after skin contact	 Call a physician immediately. Remove person to fresh air and keep comfortable for breathing. Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a 		
First-aid measures after eye contact	physician immediately. : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy		
First-aid measures after ingestion	to do. Continue rinsing. Call a physician immediately. : Rinse mouth. Do not induce vomiting. Call a physician immediately.		
4.2. Most important symptoms and effects, both acute and delayed			
Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	 Burns. May cause an allergic skin reaction. Serious damage to eyes. Burns. 		

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measur	res	
5.1. Extinguishing media		
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.	
5.2. Special hazards arising from the substance or mixture		
Hazardous decomposition products in case	e of fire : Toxic fumes may be released.	

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5.3. Advice for firefighters			
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.		
SECTION 6: Accidental release measu	ires		
6.1. Personal precautions, protective equip	pment and emergency procedures		
6.1.1. For non-emergency personnel			
Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray.		
6.1.2. For emergency responders			
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".		
6.2. Environmental precautions			
Avoid release to the environment. Notify authorities if product enters sewers or public waters.			
6.3. Methods and material for containment	t and cleaning up		
For containment Methods for cleaning up	: Collect spillage. : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or		

public waters.

Other information

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and stora	ge	
7.1. Precautions for safe handling		
Precautions for safe handling Hygiene measures	 Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after 	
7.2. Conditions for safe storage, including any incompatibilities		
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep cool.	
7.2 Chaptile and upp(p)		

: Dispose of materials or solid residues at an authorized site.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

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8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection: Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection: [In case of inadequate ventilation] wear respiratory protection.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Grey.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available

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рН	: Not available
Viscosity, kinematic	: Not available
Non-Newtonian liquid	: Thixotropic behaviour
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1.13 – 1.18 g/cm³ (25°C)
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (dermal)	Not classified Not classified Not classified 75-54-3)
LD50 oral rat	 > 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

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95% CL: 2812 - 4108 LD50 dermal rat > 3170 mg/kg bodyweight Animal: rat. Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Ramaks on results: other: Phenol polymer with formaldehyde, glycidyl = ther (28064-14-4) > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Romg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rabbit > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rat 1620 mg/kg LD50 dermal rat 1520 mg/kg LD50 dermal rat 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: other: LD50 dermal rat 1520 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: other: Ror corosion/irritation : Causes severe skin burns. TOTMDA, multifunctional epoxide (28768-322-3) Ph		1
Toxicityi, Remarka on results: other: Phenol polymer with formaldehyde, glycldyl ===================================	LD50 oral rat	3398 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity 95% CL: 2812 - 4108
LD50 oral rat > 2000 mg/kg Source; GESTIS TGMDA, multifunctional opoxide (28768-32-3) > LD50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rabbit > 3000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rat 1620 mg/kg LD50 dermal rat 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity) LD50 dermal rat 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline: EPA OPPTS B70.1200 (Acute Dermal Toxicity), Guideline: Other: Kin corrosion/irritation : Causes severe skin burns. TGMDA, multifunctional epoxide (28768-32-3) PH pH 7.1 - 7.3 Temp: 20 °C Concentration: (>=)10 mg/L reirous eye damage/irritation : Gauses serious eye damage. TGMDA, multifunctional epoxide (28768-32-3) PH pH 7.1 - 7.3 Temp: 20 °C Concentration: (>=)10 mg/L reirous eye damage/irritation : May cause an allergic skin reaction. isern cell mutagenicity : Suppected of causing genetic defects. arciningenicity : Mot cassified bis-[4-(2,3-epoxipropoxi)pheny][propa	LD50 dermal rat	
TGMDA, multifunctional epoxide (28768-32-3) LD50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral > 6000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rabbit > 3000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rabbit > 3000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity) LD50 dermal rat 1620 mg/kg LD50 dermal rat > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EVA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: Other: Kin corrosion/irritation : Causes series skin burns. TGMDA, multifunctional epoxide (28766-32-3) Toxicity), Guideline: (>=)10 mg/L PH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L resious eye damage/irritation : Gauses series an allergic skin reaction. Series derive damageirity : Suspected of causing genetic defects. acriningenicity : Not classified bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) 100 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.430 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicit	Phenol polymer with formaldehyde, glycidyl e	ether (28064-14-4)
D50 oral rat > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral > 5000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 dermal rabbit > 5000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity) LD50 oral rat > 5000 mg/kg bodyweight Animal: ratbit NN-Diglycidyl aniline (2095-06-9) - LD50 oral rat 1620 mg/kg D50 dermal rat > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EUM ethod B.3 (Acute Toxicity) (Germal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: ether: Skin corrosion/irritation : Causes severe skin burns. TGMDA, multifunctional epoxide (28768-32-3) - pH 7.1 - 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Seipiratory of skin sensitisation : May cause an allergic skin reaction. Serm cell mutagenicity : Suspected of causing genetic defects. zarcinogenicity : Not classified bis [4-[2,3-epoxipropoxi]phenyl]propane (I675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other., Remarks on results: other: NOAEL (chronic, oral, animal/male, 2 years)	LD50 oral rat	> 2000 mg/kg Source: GESTIS
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LD50 oral rat 1620 mg/kg LD50 dermal rat > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other: iskin corrosion/irritation : Causes series skin burns. TGMDA, multifunctional epoxide (28768-32-3) PH pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L serious eye damage/irritation : Causes serious eye damage. TGMDA, multifunctional epoxide (28768-32-3) PH pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L serious eye damage/irritation : May cause an allergic skin reaction. serious eyen of skin sensitisation : May cause an allergic skin reaction. serior cell mutagenicity : Suspected of causing genetic defects. zarcinogenicity : Not classified bis-[4-(2,3-epoxipropoxi)]phenyl]propane (1675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity, Studies), Guideline: DFA OPTS 870.430 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 457.30 NOAEL (chronic, oral, animal/male, 2 years) 100 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: CECD Guideline 458 (Combined Chronic Toxicity / Carcinogenicity), G	LD50 dermal rabbit	> 3000 mg/kg bodyweight Animal: rabbit
LD50 dermal rat > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: OECD Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: Character and the series of the serie	N,N-Diglycidyl aniline (2095-06-9)	
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TGMDA, multifunctional epoxide (28768-32-3) pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Serious eye damage/irritation : Causes serious eye damage. TGMDA, multifunctional epoxide (28768-32-3)	LD50 dermal rat	Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS
pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Serious eye damage/irritation : Causes serious eye damage. TGMDA, multifunctional epoxide (28768-32-3) pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Respiratory or skin sensitisation : May cause an allergic skin reaction. Serio call mutagenicity : Suspected of causing genetic defects. Scarcinogenicity : Not classified bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) IARC group 3 - Not classifiable bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: CHA OPPTS	Skin corrosion/irritation :	Causes severe skin burns.
Berious eye damage/irritation : Causes serious eye damage. TGMDA, multifunctional epoxide (28768-32-3) 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L PH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Respiratory or skin sensitisation : May cause an allergic skin reaction. Seem cell mutagenicity : Suspected of causing genetic defects. Scarcinogenicity : Not classified bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) IARC group 3 - Not classifiable bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: DEPA OPPTS 870.4300 (Combined Chronic Toxi	TGMDA, multifunctional epoxide (28768-32-3)	
TGMDA, multifunctional epoxide (28768-32-3) pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Respiratory or skin sensitisation : May cause an allergic skin reaction. Serm cell mutagenicity : Suspected of causing genetic defects. Carcinogenicity : Not classified bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) IARC group 3 - Not classifiable bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (StoT-single exposure StoT-single exposure : Not classified	pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L
pH 7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L Respiratory or skin sensitisation : May cause an allergic skin reaction. Serm cell mutagenicity : Suspected of causing genetic defects. Carcinogenicity : Not classified bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) IARC group 3 - Not classifiable bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3) NOAEL (chronic, oral, animal/male, 2 years) 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity), Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenic	Serious eye damage/irritation :	Causes serious eye damage.
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STOT-single exposure : Not classified STOT-repeated exposure : Not classified	NOAEL (chronic, oral, animal/female, 2 years)	(Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results:
TOT-repeated exposure : Not classified		
		Not classified Not classified

No additional information available

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12.1. Toxicity		
cology - general lazardous to the aquatic environment, short–term acute)	Toxic to aquatic life with long lasting effects. Not classified	
,	Toxic to aquatic life with long lasting effects.	
bis-[4-(2,3-epoxipropoxi)phenyl]propane (16	75-54-3)	
LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)	
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum	
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum	
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
Reaction mass of 1-(2,3-epoxypropoxy)-2,2-l epoxypropoxy)methyl)-2-hydroxymethyl but	bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3- ane (30499-70-8)	
LC50 - Fish [1]	75 mg/l Test organisms (species): Cyprinus carpio	
EC50 - Crustacea [1]	3.7 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1]	9 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)	
EC50 72h - Algae [2]	3.4 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)	
Phenol polymer with formaldehyde, glycidyl	ether (28064-14-4)	
LC50 - Fish [1]	1.5 mg/l Oncorhynchus mykiss (Rainbow trout)	
EC50 - Crustacea [1]	1.7 mg/l Daphnia magna (Water flea)	
EC50 72h - Algae [1]	9.4 mg/l Selenastrum capricornutum	
TGMDA, multifunctional epoxide (28768-32-3)		
LC50 - Fish [1]	2.454 mg/l Source: Ecological Structure Activity Relationships	
EC50 - Crustacea [1]	14.682 mg/l Daphnia magna (Water flea)	
	00.004 m w// O summer Easternised Otherstown Authors Deletions bios	
EC50 96h - Algae [1]	38.234 mg/l Source: Ecological Structure Activity Relationships	

12.3. Bioaccumulative potential

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)		
Partition coefficient n-octanol/water (Log Pow) 2.918 – 3.566 (25°C, pH 7.1)		
Partition coefficient n-octanol/water (Log Kow) ≥ 2.821		
Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3- epoxypropoxy)methyl)-2-hydroxymethyl butane (30499-70-8)		
Partition coefficient n-octanol/water (Log Pow) 0.467 (20°C)		

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Phenol polymer with formaldehyde, glycidyl ether (28064-14-4)		
Bioconcentration factor (BCF REACH)	31	
Partition coefficient n-octanol/water (Log Pow)	3.242 (25°C)	
TGMDA, multifunctional epoxide (28768-32-3)		
Partition coefficient n-octanol/water (Log Pow)	2.12	
12.4. Mobility in soil		
Phenol polymer with formaldehyde, glycidyl e	ther (28064-14-4)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	445	
TGMDA, multifunctional epoxide (28768-32-3)		
Mobility in soil	67.88 Source: EPI Suite	
Organic Carbon Normalized Adsorption Coefficient 2.53 (Log Koc)		
12.5. Results of PBT and vPvB assessment		
No additional information available		

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerat	ions
13.1. Waste treatment methods	
Waste treatment methods HP Code	 Dispose of contents/container in accordance with licensed collector's sorting instructions. HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye. HP11 - "Mutagenic:" waste which may cause a mutation, that is a permanent change in the amount or structure of the genetic material in a cell. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for on or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number or ID n	umber			·
UN 1760				
14.2. UN proper shipping	14.2. UN proper shipping name			
CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	Corrosive liquid, n.o.s. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)

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ADR	IMDG	ΙΑΤΑ	ADN	RID
Transport document description				
UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, (E), ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, MARINE POLLUTANT/ENVIRONME NTALLY HAZARDOUS	UN 1760 Corrosive liquid, n.o.s. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard	class(es)			
8	8	8	8	8
	8		B B	B C C C C C C C C C C C C C C C C C C C
14.4. Packing group				
	III	III	III	III
14.5. Environmental haz	zards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information	on available			
14.6. Special precaution	s for user			
Portable tank and bulk contai (ADR) Tank code (ADR) Vehicle for tank carriage Transport category (ADR) Special provisions for carriag Hazard identification number Orange plates Tunnel restriction code (ADR	DR) : MF ner instructions (ADR) : T7 ner special provisions : TP : L4I : AT : 3 e - Packages (ADR) : V1: (Kemler No.) : 80 : []) : E	4 01, IBC03, LP01, R001 219 1, TP28 BN 2 80 1760		
EAC code Transport by sea Special provisions (IMDG) Limited quantities (IMDG) Excepted quantities (IMDG) Packing instructions (IMDG) IBC packing instructions (IMDG) Tank instructions (IMDG) Tank special provisions (IMDG)	: 5 L : E1 : P0)G) : IBC : T7	3, 274 01, LP01		

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EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.
Air transport	
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L
Inland waterway transport	
Classification code (ADN)	: C9
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0
Rail transport	
Classification code (RID)	: C9
Special provisions (RID)	: 274
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T7
Portable tank and bulk container special provisions	: TP1, TP28
(RID)	
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

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POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Median effective concentration	
EN	European Standard	
IARC	International Agency for Research on Cancer	
ΙΑΤΑ	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
РВТ	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:		
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Full text of H- and EUH-statements:		
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
H302	Harmful if swallowed.	
H314	Causes severe skin burns and eye damage.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H341	Suspected of causing genetic defects.	
H360F	May damage fertility.	
H411	Toxic to aquatic life with long lasting effects.	
Muta. 2	Germ cell mutagenicity, Category 2	
Repr. 1A	Reproductive toxicity, Category 1A	
Skin Corr. 1	Skin corrosion/irritation, Category 1	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1	Skin sensitisation, Category 1	

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Revision date: 13/10/2023 Version: 5.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Trade name Product code UFI : Mixture

: EG160 High Temp Epoxy Tooling Hardener

: EG160-B

: 45J1-W944-700R-3R55

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category Use of the substance/mixture Industrial use,Professional useCasting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd Unit 39, Park Hall Business Village, Stoke on Trent, Staffordshire, ST3 5XA. United Kingdom.

Tel: +44 (0)1782 454499 -

sales@easycomposites.com

1.4. Emergency telephone number

Emergency number

: +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

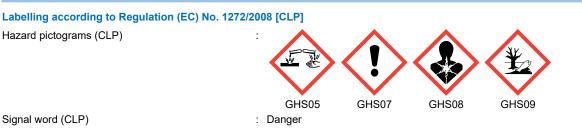
Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 1, Sub-Category 1B	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Specific target organ toxicity - Repeated exposure, Category 2	2 H373
Hazardous to the aquatic environment – Chronic Hazard,	H411
Category 2	
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

May cause damage to organs through prolonged or repeated exposure. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements



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Contains	: 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 4,4'-Diaminodicyclohexylmethane; 2-ethyl-
	4-methylimidazole; Fatty acids, C18- unsat., trimers, reaction products with
	triethylenetetramine; 3,6-diazaoctanethylenediamin; triethylenetetramine
Hazard statements (CLP)	: H302 - Harmful if swallowed.
	H314 - Causes severe skin burns and eye damage.
	H317 - May cause an allergic skin reaction.
	H373 - May cause damage to organs through prolonged or repeated exposure.
	H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
	P280 - Wear protective gloves, protective clothing, eye protection.
	P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated
	clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor.
	P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a
	POISON CENTER or doctor.
	P321 - Specific treatment (see supplemental first aid instruction on this label).
	P391 - Collect spillage.
2.3. Other hazards	

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687- 32	25 – 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412
4,4'-Diaminodicyclohexylmethane	CAS-No.: 1761-71-3 EC-No.: 217-168-8 REACH-no: 01-2119541673- 38	25 – 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373
2-ethyl-4-methylimidazole substance with national workplace exposure limit(s) (GB)	CAS-No.: 931-36-2 EC-No.: 213-234-5 REACH-no: 01-2119980935- 21	25 – 50	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317
Fatty acids, C18- unsat., trimers, reaction products with triethylenetetramine	CAS-No.: 162627-18-1 REACH-no: 01-2120774766- 37	1 – 25	Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
3,6-diazaoctanethylenediamin; triethylenetetramine	CAS-No.: 112-24-3 EC-No.: 203-950-6 EC Index-No.: 612-059-00-5	0.05 – 1	Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Safety Data Sheet

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Specific concentration limits:		
Name	Product identifier	Specific concentration limits (%)
	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687- 32	(0.001 ≤ C ≤ 100) Skin Sens. 1A, H317

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures general First-aid measures after inhalation	Call a physician immediately.Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.
4.2. Most important symptoms and effects,	both acute and delayed
Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	Burns. May cause an allergic skin reaction.Serious damage to eyes.Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures			
5.1. Extinguishing media			
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.		
5.2. Special hazards arising from the substance or mixture			
Hazardous decomposition products in case of fire	: Toxic fumes may be released.		
5.3. Advice for firefighters			
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.		

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective ed	quipment and emergency procedures	
6.1.1. For non-emergency personnel		
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
6.2. Environmental precautions		
Avoid release to the environment.		

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

6.3. Methods and material for containr	nent and cleaning up
For containment Methods for cleaning up Other information	 Collect spillage. Take up liquid spill into absorbent material. Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	

For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	 Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, including any incompatibilities	

Storage conditions

: Store locked up. Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection		
8.1. Control parameters		
8.1.1 National occupational exposure and biological limit values		
2-ethyl-4-methylimidazole (931-36-2)		
United Kingdom - Occupational Exposure Limits		
WEL TWA (OEL TWA) [1]	4 mg/m ³ Respirable Fraction	
8.1.2. Recommended monitoring procedures		
No additional information available		
8.1.3. Air contaminants formed		
No additional information available		
8.1.4. DNEL and PNEC		
No additional information available		

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: amber.
Odour	: Amine-like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
рН	: Not available
Viscosity, kinematic	: Not available
Viscosity, dynamic	: 100 – 160 mPa·s (25°C)
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 0.92 – 0.97 g/cm ³ (25°C)
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on hazard classes as defined	in Regulation (EC) No 1272/2008	
Acute toxicity (dermal)	Harmful if swallowed. Not classified Not classified	
Hardener H4063		
ATE CLP (oral)	639.387 mg/kg bodyweight	
3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)		
LD50 oral rat	1030 mg/kg	
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:	
LD50 dermal rabbit	> 1840 mg/kg	
4,4'-Diaminodicyclohexylmethane (1761-71-3)		
LD50 oral rat	380 mg/kg	
LD50 dermal rabbit	2110 mg/kg bodyweight Animal: rabbit, Guideline: EPA OPP 81-2 (Acute Dermal Toxicity)	
2-ethyl-4-methylimidazole (931-36-2)		
LD50 oral rat	731 mg/kg	
3,6-diazaoctanethylenediamin; triethylenetetramine (112-24-3)		
LD50 oral rat	2500 mg/kg	

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Skin corrosion/irritation :	Causes severe skin burns.	
4,4'-Diaminodicyclohexylmethane (1761-71-3)		
рН	11.6 Temp.: 25 °C	
2-ethyl-4-methylimidazole (931-36-2)		
рН	10.64	
3,6-diazaoctanethylenediamin; triethylenetetr	amine (112-24-3)	
рН	14	
Serious eye damage/irritation :	Causes serious eye damage.	
4,4'-Diaminodicyclohexylmethane (1761-71-3)		
рН	11.6 Temp.: 25 °C	
2-ethyl-4-methylimidazole (931-36-2)		
рН	10.64	
3,6-diazaoctanethylenediamin; triethylenetetr	amine (112-24-3)	
рН	14	
Respiratory or skin sensitisation :	May cause an allergic skin reaction.	
Germ cell mutagenicity :	Not classified	
Carcinogenicity :	Not classified	
Reproductive toxicity :	Not classified	
STOT-single exposure :	Not classified	
STOT-repeated exposure :	May cause damage to organs through prolonged or repeated exposure.	
3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)		
LOAEL (oral, rat, 90 days)	160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity Study in Rodents)	
4,4'-Diaminodicyclohexylmethane (1761-71-3)		
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.	
Aspiration hazard :	Not classified	
3-aminomethyl-3,5,5-trimethylcyclohexylamin	ne (2855-13-2)	
Viscosity, kinematic	19 mm²/s Temp.: 'other:' Parameter: 'kinematic viscosity (in mm²/s)'	
11.2. Information on other hazards		

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short–term : (acute)	Toxic to aquatic life with long lasting effects. Not classified Toxic to aquatic life with long lasting effects.
3-aminomethyl-3,5,5-trimethylcyclohexylamine	e (2855-13-2)
LC50 - Fish [1]	110 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	17.4 mg/l

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3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)		
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
4,4'-Diaminodicyclohexylmethane (1761-71-3)		
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Leuciscus idus	
EC50 - Crustacea [1]	9.24 mg/l Daphnia magna (Water flea)	
ErC50 algae	141.2 mg/l Desmodesmus subspicatus	
NOEC chronic crustacea	4 mg/l Daphnia magna (Water flea)	
2-ethyl-4-methylimidazole (931-36-2)		
EC50 - Crustacea [1]	297.3 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1]	124.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential					
4,4'-Diaminodicyclohexylmethane (1761-71-3)					
Partition coefficient n-octanol/water (Log Pow)	2.03				
2-ethyl-4-methylimidazole (931-36-2)					
Partition coefficient n-octanol/water (Log Pow)	1.64 Source: ECHA				
Partition coefficient n-octanol/water (Log Kow)	1.13 (25°C)				
3,6-diazaoctanethylenediamin; triethylenetetra	amine (112-24-3)				
Partition coefficient n-octanol/water (Log Pow)	Partition coefficient n-octanol/water (Log Pow) -2.65				
12.4. Mobility in soil					
No additional information available					
12.5. Results of PBT and vPvB assessment					
No additional information available					
12.6. Endocrine disrupting properties					
No additional information available					
12.7. Other adverse effects					
No additional information available					

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

: HP3 - "Flammable:"

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HP Code

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

	die - fl qua - fl cor - fl sta - w dar - o org HP spe acc HP adr HP ser HP or I	ammable liquid waste: liquid w sel and light heating oils havin ammable pyrophoric liquid and antities, is liable to ignite withir ammable solid waste: solid wa attribute to fire through friction; ammable gaseous waste: gas ndard pressure of 101.3 kPa; vater reactive waste: waste wh ogerous quantities; ther flammable waste: flamma anic peroxides and flammable 5 - "Specific Target Organ Tox ecific target organ toxicity eithe ute toxic effects following aspir 6 - "Acute Toxicity:" waste which ininistration, or inhalation expo 8 - "Corrosive:" waste which o 13 - "Sensitising:" waste which isitising effects to the skin or the 14 - "Ecotoxic:" waste which p more sectors of the environme	g a flash point > 55 °C and \leq d solid waste: solid or liquid w n five minutes after coming int aste which is readily combusti eous waste which is flammab ich, in contact with water, em ble aerosols, flammable self- e self-reactive waste. kicity (STOT)/Aspiration Toxic er from a single or repeated ex ation. ch can cause acute toxic effe sure. n application can cause skin of n contains one or more substa he respiratory organs. resents or may present imme	75 °C; aste which, even in small o contact with air; ble or may cause or le in air at 20 °C and a its flammable gases in heating waste, flammable ity:" waste which can cause kposure, or which cause cts following oral or dermal corrosion. ances known to cause
SECTION 14: Transpo				
ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number or ID n	umber	11		
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
14.2. UN proper shippin	g name	·,		·
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	Amines, liquid, corrosive, n.o.s. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)
Transport document descr	iption	·		·
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, MARINE POLLUTANT/ENVIRONME NTALLY HAZARDOUS	UN 2735 Amines, liquid, corrosive, n.o.s. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard o	class(es)			

8	8	8	0	0
B	B	B B		B
14.4. Packing group				
II	II	II	II	II

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ADR	IMDG	ΙΑΤΑ	ADN	RID		
14.5. Environmental hazard	ds					
Dangerous for the	Dangerous for the	Dangerous for the	Dangerous for the	Dangerous for the		
environment: Yes	environment: Yes	environment: Yes	environment: Yes	environment: Yes		
environment. Tes	Marine pollutant: Yes	environment. Tes	environment. res	environment. Tes		
No supplementary information a	-					
14.6. Special precautions for	or user					
Overland transport						
Classification code (ADR)	: (
Special provisions (ADR)		274				
imited quantities (ADR)	: '					
Excepted quantities (ADR)		2				
Packing instructions (ADR)	:	2001, IBC02				
lixed packing provisions (ADR)	:	MP15				
Portable tank and bulk container	instructions (ADR) :	Г11				
Portable tank and bulk container	special provisions :	TP1, TP27				
ADR)						
Tank code (ADR)	:	_4BN				
/ehicle for tank carriage	: /	AT				
Transport category (ADR)	: :	2				
Hazard identification number (Ke						
Orange plates	;	0.0				
		80				
		2735				
		2133				
Tunnel restriction code (ADR)	:	E				
EAC code	: 2	2X				
Transport by sea						
Special provisions (IMDG)	: :	274				
_imited quantities (IMDG)	: '					
Excepted quantities (IMDG)	:	: E2				
Packing instructions (IMDG)		: P001				
BC packing instructions (IMDG)		: IBC02				
Tank instructions (IMDG)		: T11				
Tank special provisions (IMDG)		: TP1, TP27				
EmS-No. (Fire)		: F-A				
EmS-No. (Spillage)		: F-A : S-B				
Stowage category (IMDG)	-					
Segregation (IMDG)		SGG18, SG35				
Properties and observations (IME		Colourless to yellowish liquids or	solutions with a nundent odo	ur. Miscible with or soluble i		
		vater. When involved in a fire, ev				
		copper and its alloys. Reacts viol				
		nembranes.	entry with acids. Cause builds	to skin, eyes and mucous		
	·	nemplanes.				
Air transport		-0				
PCA Excepted quantities (IATA)	:					
PCA Limited quantities (IATA)		/840				
PCA limited quantity max net qua).5L				
PCA packing instructions (IATA)	: 8					
PCA max net quantity (IATA)	:					
CAO packing instructions (IATA)		355				
CAO max net quantity (IATA)		30L				
Special provisions (IATA)	: /	A3, A803				
ERG code (IATA)	: {	3L				
nland waterway transport						
Classification code (ADN)	: (27				
3/10/2023 (Revision date)		GB - en		10		

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Special provisions (ADN) Limited quantities (ADN) Excepted quantities (ADN) Carriage permitted (ADN) Equipment required (ADN) Number of blue cones/lights (ADN)	: 274 : 1 L : E2 : T : PP, EP : 0
Rail transport Classification code (RID) Special provisions (RID) Limited quantities (RID) Excepted quantities (RID) Packing instructions (RID) Mixed packing provisions (RID) Portable tank and bulk container instructions (RID) Portable tank and bulk container special provisions	
(RID) Tank codes for RID tanks (RID) Transport category (RID) Colis express (express parcels) (RID) Hazard identification number (RID)	: L4BN : 2 : CE6 : 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acro	onyms:
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
ΙΑΤΑ	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
РВТ	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal) Acute toxicity (dermal), Category 4	

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Full text of H- and EUH	I-statements:
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.