EG60 Epoxy Tooling Gelcoat

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Revision date: 30/07/2024 Version: 11.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : EG60 Epoxy Tooling Gelcoat
Product code : EG60-A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use,Professional use
Use of the substance/mixture : Casting compound

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Reproductive toxicity, Category 1A	H360F
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May damage fertility or the unborn child. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :

GHS07 GHS08 GHS09

Signal word (CLP) : Danger
Contains : Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE; bis-[4-(2,3-epoxipropoxi)phenyl]propane; oxirane, mono[(C12-14-alkyloxy)methyl] derivs.; maleic anhydride
Hazard statements (CLP) : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.

Precautionary statements (CLP)	:	H360F - May damage fertility. H411 - Toxic to aquatic life with long lasting effects. P201 - Obtain special instructions before use. P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear eye protection, protective clothing, protective gloves. P308+P313 - IF exposed or concerned: Get medical advice/attention. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.

2.3. Other hazards

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
Substance(s) not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605	bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	25 – 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE	CAS-No.: 9003-36-5 EC-No.: 701-263-0 REACH-no: 01-2119454392-40	1 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	CAS-No.: 68609-97-2 EC-No.: 271-846-8 EC Index-No.: 603-103-00-4 REACH-no: 01-2119485289-22	1 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Repr. 1A, H360F
maleic anhydride substance with national workplace exposure limit(s) (GB)	CAS-No.: 108-31-6 EC-No.: 203-571-6 EC Index-No.: 607-096-00-9 REACH-no: 01-2119472428-31	< 0.05	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372

Specific concentration limits:		
Name	**Product identifier**	**Specific concentration limits (%)**
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	(5 ≤ C ≤ 100) Eye Irrit. 2; H319 (5 ≤ C ≤ 100) Skin Irrit. 2; H315
maleic anhydride	CAS-No.: 108-31-6 EC-No.: 203-571-6 EC Index-No.: 607-096-00-9 REACH-no: 01-2119472428-31	(0.001 ≤ C ≤ 100) Skin Sens. 1A; H317

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

First-aid measures for first aider : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

Symptoms/effects after ingestion : None under normal conditions.

Chronic symptoms : May damage fertility or the unborn child.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard.

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapours/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up.

Packaging materials : Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values

maleic anhydride (108-31-6)	
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA)	1 mg/m³
WEL STEL (OEL STEL)	3 mg/m³

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:
Wear recommended personal protective equipment.
Personal protective equipment symbol(s):

Eye and face protection

Eye protection:
Safety glasses

Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

Respiratory protection

Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	Green.
Appearance	:	Paste.
Odour	:	characteristic.
Odour threshold	:	Not available
Melting point	:	Not applicable
Freezing point	:	Not available
Boiling point	:	Not available
Flammability	:	Not available
Lower explosion limit	:	Not available
Upper explosion limit	:	Not available
Flash point	:	Not available
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
pH	:	Not available
Viscosity, kinematic	:	Not available
Solubility	:	Not available

Partition coefficient n-octanol/water (Log Kow)	:	Not available
Vapour pressure	:	Not available
Vapour pressure at 50°C	:	Not available
Density	:	1.6 – 1.7 g/cm³ (25°C)
Relative density	:	Not available
Relative vapour density at 20°C	:	Not available
Particle characteristics	:	Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	:	Not classified
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)	
LD50 oral rat	> 10000 mg/kg
LD50 dermal rabbit	> 4500 mg/kg

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
IARC group	3 - Not classifiable

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:

Reproductive toxicity : May damage fertility.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)	
NOAEL (animal/female, F0/P)	200 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: EPA OTS 798.4420 (Preliminary Developmental Toxicity Screen)
NOAEL (animal/female, F1)	200 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: EPA OTS 798.4420 (Preliminary Developmental Toxicity Screen)

STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
NOAEL (oral, rat, 90 days)	≈ 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

maleic anhydride (108-31-6)	
STOT-repeated exposure	Causes damage to organs (respiratory system) through prolonged or repeated exposure (inhalation).

Aspiration hazard : Not classified

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Toxic to aquatic life with long lasting effects.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
LC50 - Fish [1]	2.54 mg/l Leuciscus idus (golden orfe)
EC50 - Crustacea [1]	2.55 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	1.8 mg/l
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)	
LC50 - Fish [1]	> 100 mg/l
EC50 72h - Algae [1]	884 mg/l Selenastrum capricornutum

12.2. Persistence and degradability

Gelcoat EP 402 Green	
Persistence and degradability	Not rapidly degradable

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
Persistence and degradability	Not rapidly degradable

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
Persistence and degradability	Not rapidly degradable

oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)	
Persistence and degradability	Not rapidly degradable

maleic anhydride (108-31-6)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
Partition coefficient n-octanol/water (Log Pow)	2.918 – 3.566 (25°C, pH 7.1)
Partition coefficient n-octanol/water (Log Kow)	≥ 2.821

12.4. Mobility in soil

oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)	
Mobility in soil	12830 Source: Quantitative Structure Activity Relation

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

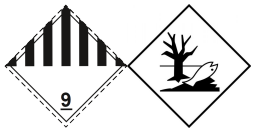
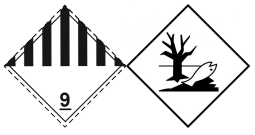
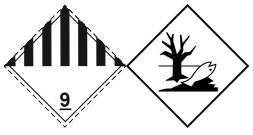
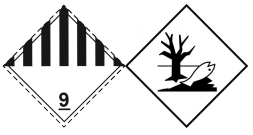
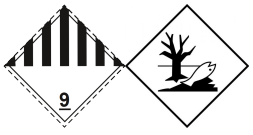
SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	:	Disposal must be done according to official regulations.
Waste treatment methods	:	Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	:	Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	:	Disposal must be done according to official regulations.
Additional information	:	Do not re-use empty containers.
HP Code	:	HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375	Special provision(s) applied : 375
These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.				
14.1. UN number or ID number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III

ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-F	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : M6
Special provisions (ADR) : 274, 335, 375, 601
Limited quantities (ADR) : 5l
Excepted quantities (ADR) : E1
Packing instructions (ADR) : P001, IBC03, LP01, R001
Special packing provisions (ADR) : PP1
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T4
Portable tank and bulk container special provisions (ADR) : TP1, TP29
Tank code (ADR) : LGBV
Vehicle for tank carriage : AT
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Special provisions for carriage - Loading, unloading and handling (ADR) : CV13
Hazard identification number (Kemler No.) : 90
Orange plates :

Tunnel restriction code (ADR) : -
EAC code : •3Z

Transport by sea

Special provisions (IMDG) : 274, 335, 969
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : LP01, P001
Special packing provisions (IMDG) : PP1
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP1, TP29
Stowage category (IMDG) : A

Air transport

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L
Special provisions (IATA) : A97, A158, A197, A215
ERG code (IATA) : 9L

Inland waterway transport

Classification code (ADN) : M6

Special provisions (ADN)	:	274, 335, 375, 601
Limited quantities (ADN)	:	5 L
Excepted quantities (ADN)	:	E1
Carriage permitted (ADN)	:	T
Equipment required (ADN)	:	PP
Number of blue cones/lights (ADN)	:	0

Rail transport

Classification code (RID)	:	M6
Special provisions (RID)	:	274, 335, 375, 601
Limited quantities (RID)	:	5L
Excepted quantities (RID)	:	E1
Packing instructions (RID)	:	P001, IBC03, LP01, R001
Special packing provisions (RID)	:	PP1
Mixed packing provisions (RID)	:	MP19
Portable tank and bulk container instructions (RID)	:	T4
Portable tank and bulk container special provisions (RID)	:	TP1, TP29
Tank codes for RID tanks (RID)	:	LGBV
Transport category (RID)	:	3
Special provisions for carriage – Packages (RID)	:	W12
Special provisions for carriage - Loading, unloading and handling (RID)	:	CW13, CW31
Colis express (express parcels) (RID)	:	CE8
Hazard identification number (RID)	:	90

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Dual-Use Regulation (428/2009)

Contains no substance subject to the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items.

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H360F	May damage fertility.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
Repr. 1A	Reproductive toxicity, Category 1A
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A
STOT RE 1	Specific target organ toxicity – Repeated exposure, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

EG60 Epoxy Tooling Hardener

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Revision date: 04/09/2024 Version: 19.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : EG60 Epoxy Tooling Hardener
Product code : EG60-B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use,Professional use
Use of the substance/mixture : Casting compound

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Specific target organ toxicity – Repeated exposure, Category 2	H373
Hazardous to the aquatic environment – Acute Hazard, Category 1	H400
Hazardous to the aquatic environment – Chronic Hazard, Category 1	H410

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause damage to organs through prolonged or repeated exposure. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :

GHS05 GHS07 GHS08 GHS09

Signal word (CLP) : Danger
Contains : Polyethylene polyamine, pentaethylenehexamine fraction; Amines, polyethylenepoly-, triethylenetetramine fraction; benzyl alcohol; 2-piperazin-1-ylethylamine; 2,4,6-tris(dimethylaminomethyl)phenol; Styrenated phenol

Hazard statements (CLP)	:	H302 - Harmful if swallowed. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H373 - May cause damage to organs through prolonged or repeated exposure. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	:	P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear protective gloves, protective clothing, eye protection. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.

2.3. Other hazards

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture contains substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Component	
Substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605	Styrenated phenol (61788-44-1)

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyethylene polyamine, pentaethylenehexamine fraction	EC-No.: 701-266-7 EC Index-No.: 612-064-00-2 REACH-no: 01-2119485826	≥ 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Amines, polyethylenepoly-, triethylenetetramine fraction	CAS-No.: 90640-67-8 EC-No.: 292-588-2 REACH-no: 01-2119487919-13	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
benzyl alcohol	CAS-No.: 100-51-6 EC-No.: 202-859-9 EC Index-No.: 603-057-00-5 REACH-no: 01-2119492630-38	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-piperazin-1-ylethylamine	CAS-No.: 140-31-8 EC-No.: 205-411-0 EC Index-No.: 612-105-00-4 REACH-no: 01-2119471486-30	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Skin Sens. 1, H317 Repr. 2, H361 STOT RE 1, H372 Aquatic Chronic 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	CAS-No.: 90-72-2 EC-No.: 202-013-9 EC Index-No.: 603-069-00-0 REACH-no: 01-2119560597-27	1 – 25	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319
Styrenated phenol substance identified as having endocrine disrupting properties	CAS-No.: 61788-44-1 EC-No.: 262-975-0 REACH-no: 01-2119980970-27	1 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

First-aid measures for first aider : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard.

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	:	Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	:	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	:	Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.

For non-emergency personnel

Protective equipment	:	Wear recommended personal protective equipment.
Emergency procedures	:	Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment	:	Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	:	Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	:	Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	:	Take up liquid spill into absorbent material.
Other information	:	Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	:	Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	:	Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	:	Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	:	Keep in a cool, well-ventilated place away from heat.
Storage conditions	:	Store locked up.
Packaging materials	:	Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:
Wear recommended personal protective equipment.
Personal protective equipment symbol(s):

Eye and face protection

Eye protection:
Safety glasses

Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

Respiratory protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	amber.
Odour	:	Amine-like.
Odour threshold	:	Not available
Melting point	:	Not applicable
Freezing point	:	Not available
Boiling point	:	Not available
Flammability	:	Not available
Lower explosion limit	:	Not available
Upper explosion limit	:	Not available
Flash point	:	Not available
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
pH	:	Not available
Viscosity, kinematic	:	Not available
Viscosity, dynamic	:	70 – 110 mPa·s (25°C)
Solubility	:	Not available
Partition coefficient n-octanol/water (Log Kow)	:	Not available

Vapour pressure	:	Not available
Vapour pressure at 50°C	:	Not available
Density	:	0.96 – 1.01 g/cm³ (25°C)
Relative density	:	Not available
Relative vapour density at 20°C	:	Not available
Particle characteristics	:	Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	:	Harmful if swallowed.
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

Hardener H402	
ATE CLP (oral)	603.679 mg/kg bodyweight

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
LD50 oral rat	1591.4 mg/kg Source: ECHA Chem
LD50 dermal rabbit	1465 mg/kg

benzyl alcohol (100-51-6)	
LD50 oral rat	1610 mg/kg Source: OECD SIDS
LD50 oral	1580 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1410 - 1770
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Remarks on results: other:
LC50 Inhalation - Rat (Dust/Mist)	> 4.178 mg/l/4h

2-piperazin-1-ylethylamine (140-31-8)	
LD50 oral rat	2108 mg/kg Source: OECD Screening Information Data Set
LD50 dermal rabbit	886 mg/kg Source: OECD Screening Information Data Set

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LD50 oral rat	2169 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1916 - 2455

Styrenated phenol (61788-44-1)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: other:
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

Skin corrosion/irritation : Causes severe skin burns.

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
pH	13.2 Source: ECHA Chem

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
pH	11

Styrenated phenol (61788-44-1)	
pH	6.85 Temp.: 30 °C Concentration: 1 vol% Remarks on result: 'other:'

Serious eye damage/irritation : Causes serious eye damage.

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
pH	13.2 Source: ECHA Chem

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
pH	11

Styrenated phenol (61788-44-1)	
pH	6.85 Temp.: 30 °C Concentration: 1 vol% Remarks on result: 'other:'

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

benzyl alcohol (100-51-6)	
NOAEL (oral, rat, 90 days)	400 mg/kg bodyweight Animal: rat, Guideline: other:

2-piperazin-1-ylethylamine (140-31-8)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Styrenated phenol (61788-44-1)	
LOAEL (oral, rat, 90 days)	337 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Remarks on results: other:
NOAEL (dermal, rat/rabbit, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Aspiration hazard : Not classified

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
Viscosity, kinematic	10.3 mm²/s (40°C)

benzyl alcohol (100-51-6)	
Viscosity, kinematic	0.005 mm²/s

2-piperazin-1-ylethylamine (140-31-8)	
Viscosity, kinematic	14.286 mm²/s

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Viscosity, kinematic	200 mm²/s (20°C)

11.2. Information on other hazards

Endocrine disrupting properties

Component	
Styrenated phenol (61788-44-1)	The substance is identified for having endocrine disrupting properties but there is no additional data available (see section 2.3)

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Very toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short–term (acute) : Very toxic to aquatic life.
Hazardous to the aquatic environment, long–term (chronic) : Very toxic to aquatic life with long lasting effects.

Polyethylene polyamine, pentaethylenehexamine fraction	
LC50 - Fish [1]	0.18 g/l Test organisms (species): Poecilia reticulata
EC50 - Crustacea [1]	17.5 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	1.7 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.7 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
LC50 - Fish [1]	330 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	31.1 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	20 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

benzyl alcohol (100-51-6)	
LC50 - Fish [1]	460 mg/l
EC50 - Crustacea [1]	230 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	770 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	500 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	76828 mg/l Test organisms (species): other:
NOEC chronic fish	48897 mg/l Test organisms (species): other: Duration: '30 d'

2-piperazin-1-ylethylamine (140-31-8)	
LC50 - Fish [1]	2190 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	58 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 1000 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LC50 - Fish [1]	175 mg/l Cyprinus carpio (Common carp)
EC50 - Crustacea [1]	718 mg/l
EC50 72h - Algae [1]	84 mg/l Scenedesmus subspicatus
NOEC chronic algae	6.25 mg/l Scenedesmus subspicatus

Styrenated phenol (61788-44-1)	
EC50 - Crustacea [1]	4.6 mg/l
EC50 72h - Algae [1]	3.14 mg/l Scenedesmus subspicatus
NOEC (chronic)	0.115 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	0.115 mg/l Daphnia magna (Water flea)

12.2. Persistence and degradability

Hardener H402	
Persistence and degradability	Not rapidly degradable

Polyethylene polyamine, pentaethylenehexamine fraction	
Persistence and degradability	Not rapidly degradable

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
Persistence and degradability	Not rapidly degradable

benzyl alcohol (100-51-6)	
Persistence and degradability	Not rapidly degradable

2-piperazin-1-ylethylamine (140-31-8)	
Persistence and degradability	Not rapidly degradable

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Persistence and degradability	Not rapidly degradable

Styrenated phenol (61788-44-1)	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8)	
Partition coefficient n-octanol/water (Log Pow)	-2.65 (20°C)

benzyl alcohol (100-51-6)	
Partition coefficient n-octanol/water (Log Pow)	1.1

2-piperazin-1-ylethylamine (140-31-8)	
Partition coefficient n-octanol/water (Log Pow)	-1.48 Source: National Institute of Technology and Evaluation

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Partition coefficient n-octanol/water (Log Pow)	-0.66

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

Component	
Styrenated phenol (61788-44-1)	The substance is identified for having endocrine disrupting properties but there is no additional data available (see section 2.3)

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.
HP Code : HP5 - "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration.
HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure.
HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye.
HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
14.2. UN proper shipping name				
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction)	Polyamines, liquid, corrosive, n.o.s. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction)

ADR	IMDG	IATA	ADN	RID
Transport document description				
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction), 8, II, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 2735 Polyamines, liquid, corrosive, n.o.s. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : Polyethylene polyamine, pentaethylenehexamine fraction), 8, II, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-B	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : C7
Special provisions (ADR) : 274
Limited quantities (ADR) : 1l
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001, IBC02
Mixed packing provisions (ADR) : MP15
Portable tank and bulk container instructions (ADR) : T11
Portable tank and bulk container special provisions (ADR) : TP1, TP27
Tank code (ADR) : L4BN
Vehicle for tank carriage : AT
Transport category (ADR) : 2
Hazard identification number (Kemler No.) : 80
Orange plates :

Tunnel restriction code (ADR) : E
EAC code : 2X

Transport by sea

Special provisions (IMDG) : 274
Limited quantities (IMDG) : 1 L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T11

Tank special provisions (IMDG)	:	TP1, TP27
Stowage category (IMDG)	:	A
Segregation (IMDG)	:	SGG18, SG35
Properties and observations (IMDG)	:	Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	:	E2
PCA Limited quantities (IATA)	:	Y840
PCA limited quantity max net quantity (IATA)	:	0.5L
PCA packing instructions (IATA)	:	851
PCA max net quantity (IATA)	:	1L
CAO packing instructions (IATA)	:	855
CAO max net quantity (IATA)	:	30L
Special provisions (IATA)	:	A3, A803
ERG code (IATA)	:	8L

Inland waterway transport

Classification code (ADN)	:	C7
Special provisions (ADN)	:	274
Limited quantities (ADN)	:	1 L
Excepted quantities (ADN)	:	E2
Carriage permitted (ADN)	:	T
Equipment required (ADN)	:	PP, EP
Number of blue cones/lights (ADN)	:	0

Rail transport

Classification code (RID)	:	C7
Special provisions (RID)	:	274
Limited quantities (RID)	:	1L
Excepted quantities (RID)	:	E2
Packing instructions (RID)	:	P001, IBC02
Mixed packing provisions (RID)	:	MP15
Portable tank and bulk container instructions (RID)	:	T11
Portable tank and bulk container special provisions (RID)	:	TP1, TP27
Tank codes for RID tanks (RID)	:	L4BN
Transport category (RID)	:	2
Colis express (express parcels) (RID)	:	CE6
Hazard identification number (RID)	:	80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Dual-Use Regulation (428/2009)

Contains no substance subject to the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items.

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development

Abbreviations and acronyms:	
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Full text of H- and EUH-statements:	
Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of H- and EUH-statements:	
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Repr. 2	Reproductive toxicity, Category 2
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 1	Specific target organ toxicity – Repeated exposure, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.