

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : GlassCast 50 PLUS Epoxy Casting Resin
UFI : M4K9-P9SC-F00W-ER28

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Casting Resin

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Easy Composites Ltd
Unit 39 Park Hall Business Village
Stoke on Trent
Staffordshire
ST3 5XA
United Kingdom

Telephone : +44 (0) 1782 454499
E-mail address of person : sales@easycomposites.com
responsible for the SDS

1.4 Emergency telephone number

+44 (0) 1782 454499 (office hours only)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H411	Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.
Pentamethyl piperidylsebacate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
---------------	--	----------------	--------------------------

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Eye Irrit. 2; H319 ≥ 5 % Skin Irrit. 2; H315 ≥ 5 %	≥ 60 - < 80
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2 271-846-8 01-2119485289-22-XXXX	Skin Irrit. 2; H315 Skin Sens. 1; H317	≥ 10 - < 20
Pentamethyl piperidylsebacate Contains: bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	1065336-91-5 915-687-0 01-2119491304-40-XXXX	Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	≥ 0,025 - < 0,1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects
sensitising effects
- Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm)

Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm),
breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

- Respiratory protection : No special measures required.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
- Colour : colourless
- Odour : slight
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 110 °C
Method: closed cup

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0,01 hPa
Relative vapour density	:	No data available
Density	:	1,12 g/cm ³ (20 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Pentamethyl piperidylsebacate:

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
aquatic invertebrates Exposure time: 48 h

Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l
Exposure time: 96 h

M-Factor (Acute aquatic tox- : 1
icity)

M-Factor (Chronic aquatic : 1
toxicity)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10 [S] packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)

14.3 Transport hazard class(es)

ADR : 9

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

IMDG : 9

IATA : 9

14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
PIC Ordinance, ChemPICO (814.82)	: Not applicable
REACH Information:	All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Water contaminating class (Germany)	: WGK 2 obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	: Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0,05 % no VOC duties Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,05 %

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

SECTION 16: Other information

Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

GlassCast 50 PLUS Epoxy Casting Resin



Revision Date 15.12.2020

Version 1.0

Print Date 15.12.2020

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	GlassCast 50 Plus Hardener
UK REACH Registration Number	REACH Registration Number : 01-2119556886-20-XXXX
Substance name	: Polyoxypropylentriamine
EC-No.	: 500-105-8
UFI	: 3QU9-99T2-300D-KVAQ

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use	: Casting Resin Hardener
-------------	--------------------------

1.3 Details of the supplier of the safety data sheet

Company name of supplier	Easy Composites Ltd Unit 39 Park Hall Business Village Stoke on Trent Staffordshire ST3 5XA United Kingdom
Telephone	+44 (0) 1782 454499
E-mail address of person responsible for the SDS	sales@easycomposites.com

1.4 Emergency telephone number

+44 (0) 1782 454499 (office hours only)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin corrosion, Category 1	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)




SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

Hazard pictograms	:			
Signal word	:	Danger		
Hazard statements	:	H302 + H312 H314 H411	Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. Toxic to aquatic life with long lasting effects.	
Precautionary statements	:	Prevention: P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. Response: P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P391 Collect spillage.		

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

EC-No. : 500-105-8

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

Components

Chemical name	CAS-No. EC-No.	Concentration (%) w/w)	M-Factor, SCL, ATE
Polyoxypropylentriamine	39423-51-3 500-105-6	100	

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort
Dermatitis
Skin disorders
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.
corrosive effects

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

Harmful if swallowed or in contact with skin.
Causes serious eye damage.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm)

Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm),

breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : colourless
Odour : amine-like

Boiling point/boiling range : No data available

Flash point : > 100 °C
Method: closed cup

Auto-ignition temperature : No data available

pH : Not applicable

Viscosity

Viscosity, dynamic : No data available

Solubility(ies)

Water solubility : partly soluble

Vapour pressure : 0,01 hPa

Density : 0,98 g/cm³ (20 °C)

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed or in contact with skin.

Components:

Polyoxypropylentriamine:

Acute oral toxicity : LD50 Oral (Rat): > 550 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 1.001 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

SECTION 14: Transport information

14.1 UN number

ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Polyoxypropylentriamine)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Polyoxypropylentriamine)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(Polyoxypropylentriamine)

14.3 Transport hazard class(es)

ADR : 9
IMDG : 9
IATA : 9

14.4 Packing group

ADR
Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)
Remarks : Transport in accordance with special provision 375

IMDG
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Remarks : Transport in accordance with 2.10.2.7 of the IMDG-Code

IATA (Cargo)
Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous
Remarks : Transport in accordance with special regulation A 197

IATA (Passenger)
Packing instruction (passen- : 964

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

ger aircraft)
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	: Not applicable

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance by the supplier.

SECTION 16: Other information

Full text of other abbreviations

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation)

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
GlassCast 50 PLUS Hardener



Date of last issue: 08.02.2021
Revision Date: 02.09.2021

Version 2.2

Print Date 02.09.2021

	period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !