TC160 Tool Cast High Temp Epoxy Casting Resin

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date: 01/12/2022 Version: 9.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Trade name	:: TC160 Tool Cast High Temp Epoxy Casting Resin
Product code	: EP-TC160-A
UFI	: 8V27-59K2-T00H-3GM6

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category	: Industrial use,Professional use
Use of the substance/mixture	: Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :

GHS05 GHS07 GHS09

Signal word (CLP)	: Danger
Contains	: Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE; bis-[4-(2,3-epoxipropoxi)phenyl]propane; TGMDA, multifunctional epoxide; N,N-Diglycidyl aniline; 1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether
Hazard statements (CLP)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction.

Precautionary statements (CLP)	:	H318 - Causes serious eye damage. H411 - Toxic to aquatic life with long lasting effects. P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P264 - Wash hands thoroughly after handling. P280 - Wear protective gloves, protective clothing, eye protection. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE	CAS-No.: 9003-36-5 EC-No.: 701-263-0 REACH-no: 01-2119454392-40	1 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether	CAS-No.: 2425-79-8 EC-No.: 219-371-7 EC Index-No.: 603-072-00-7 REACH-no: 01-2119494060-45	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
TGMDA, multifunctional epoxide	CAS-No.: 28768-32-3 EC-No.: 249-204-3 REACH-no: 01-2119472303-45	1 – 25	Skin Sens. 1, H317 Aquatic Chronic 2, H411

Specific concentration limits:		
Name	**Product identifier**	**Specific concentration limits**
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	(5 ≤C ≤ 100) Eye Irrit. 2, H319 (5 ≤C ≤ 100) Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):

8.2.2.1. Eye and face protection

Eye protection:
Safety glasses

8.2.2.2. Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	Grey.
Odour	:	characteristic.
Odour threshold	:	No data available
pH	:	No data available
Relative evaporation rate (butylacetate=1)	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	Not applicable
Vapour pressure	:	No data available
Relative vapour density at 20°C	:	No data available
Relative density	:	No data available
Density	:	1.83 – 1.88 g/cm³ (25°C)
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	120000 – 160000 mPa.s (25°C)
Explosive properties	:	No data available
Oxidising properties	:	No data available
Explosive limits	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

TGMDA, multifunctional epoxide (28768-32-3)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 oral	> 5000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 3000 mg/kg bodyweight Animal: rabbit

1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)	
LD50 oral rat	1163 mg/kg
LD50 dermal rat	> 2150 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LD50 dermal rabbit	> 2150 mg/kg

Skin corrosion/irritation : Causes skin irritation.

TGMDA, multifunctional epoxide (28768-32-3)	
pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L

Serious eye damage/irritation : Causes serious eye damage.

TGMDA, multifunctional epoxide (28768-32-3)	
pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L

Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
IARC group	3 - Not classifiable

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:

Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
NOAEL (oral, rat, 90 days)	≈ 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)	
LOAEL (oral, rat, 90 days)	200 mg/kg bodyweight/day

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Toxic to aquatic life with long lasting effects.
Not rapidly degradable

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol/BPFDGE (9003-36-5)	
LC50 - Fish [1]	2.54 mg/l Leuciscus idus (golden orfe)
EC50 - Crustacea [1]	2.55 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	1.8 mg/l
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

TGMDA, multifunctional epoxide (28768-32-3)	
LC50 - Fish [1]	2.454 mg/l Source: Ecological Structure Activity Relationships
EC50 - Crustacea [1]	14.682 mg/l Daphnia magna (Water flea)
EC50 96h - Algae [1]	38.234 mg/l Source: Ecological Structure Activity Relationships

1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)	
LC50 - Fish [1]	19.8 mg/l
EC50 - Crustacea [1]	22 mg/l Source: National Institute of Technology and Evaluation
EC50 72h - Algae [1]	> 93 mg/l Source: National Institute of Technology and Evaluation

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

bis-[4-(2,3-epoxipropoxi)phenyl]propane (1675-54-3)	
Partition coefficient n-octanol/water (Log Pow)	3.84 Source: HSDB

TGMDA, multifunctional epoxide (28768-32-3)	
Partition coefficient n-octanol/water (Log Pow)	2.12

1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)	
Partition coefficient n-octanol/water (Log Pow)	-0.269 (25°C)

12.4. Mobility in soil

TGMDA, multifunctional epoxide (28768-32-3)	
Mobility in soil	67.88 Source: EPI Suite
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.53

1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)	
Mobility in soil	0.48 Source: Quantitative Structure Activity Relation

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

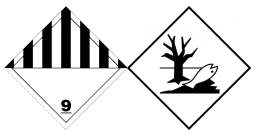
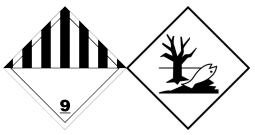
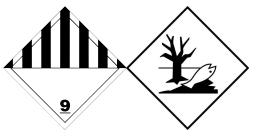
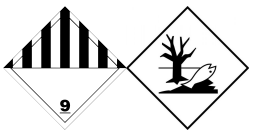
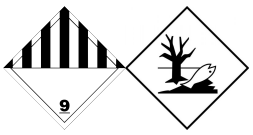
13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

HP Code : HP3 - “Flammable:”
– flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C;
– flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air;
– flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction;
– flammable gaseous waste: gaseous waste which is flammable in air at 20 °C and a standard pressure of 101.3 kPa;
– water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities;
– other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste.
HP4 - “Irritant – skin irritation and eye damage:” waste which on application can cause skin irritation or damage to the eye.
HP13 - “Sensitising:” waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
HP14 - “Ecotoxic:” waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375	Special provision(s) applied : 375
These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.				
14.1. UN number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III

ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	:	M6
Special provisions (ADR)	:	274, 335, 375, 601
Limited quantities (ADR)	:	5l
Excepted quantities (ADR)	:	E1
Packing instructions (ADR)	:	P001, IBC03, LP01, R001
Special packing provisions (ADR)	:	PP1
Mixed packing provisions (ADR)	:	MP19
Portable tank and bulk container instructions (ADR)	:	T4
Portable tank and bulk container special provisions (ADR)	:	TP1, TP29
Tank code (ADR)	:	LGBV
Vehicle for tank carriage	:	AT
Transport category (ADR)	:	3
Special provisions for carriage - Packages (ADR)	:	V12
Special provisions for carriage - Loading, unloading and handling (ADR)	:	CV13
Hazard identification number (Kemler No.)	:	90
Orange plates	:	
Tunnel restriction code (ADR)	:	-
EAC code	:	•3Z

Transport by sea

Special provisions (IMDG)	:	274, 335, 969
Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	LP01, P001
Special packing provisions (IMDG)	:	PP1
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1, TP29
EmS-No. (Fire)	:	F-A
EmS-No. (Spillage)	:	S-F
Stowage category (IMDG)	:	A

Air transport

PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y964
PCA limited quantity max net quantity (IATA)	:	30kgG
PCA packing instructions (IATA)	:	964
PCA max net quantity (IATA)	:	450L
CAO packing instructions (IATA)	:	964
CAO max net quantity (IATA)	:	450L
Special provisions (IATA)	:	A97, A158, A197, A215
ERG code (IATA)	:	9L

Inland waterway transport

Classification code (ADN)	:	M6

Special provisions (ADN)	:	274, 335, 375, 601
Limited quantities (ADN)	:	5 L
Excepted quantities (ADN)	:	E1
Carriage permitted (ADN)	:	T
Equipment required (ADN)	:	PP
Number of blue cones/lights (ADN)	:	0

Rail transport

Classification code (RID)	:	M6
Special provisions (RID)	:	274, 335, 375, 601
Limited quantities (RID)	:	5L
Excepted quantities (RID)	:	E1
Packing instructions (RID)	:	P001, IBC03, LP01, R001
Special packing provisions (RID)	:	PP1
Mixed packing provisions (RID)	:	MP19
Portable tank and bulk container instructions (RID)	:	T4
Portable tank and bulk container special provisions (RID)	:	TP1, TP29
Tank codes for RID tanks (RID)	:	LGBV
Transport category (RID)	:	3
Special provisions for carriage – Packages (RID)	:	W12
Special provisions for carriage - Loading, unloading and handling (RID)	:	CW13, CW31
Colis express (express parcels) (RID)	:	CE8
Hazard identification number (RID)	:	90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)
Please see https://ec.europa.eu/home-affairs/system/files/2021-11/list_of_competent_authorities_and_national_contact_points_en.pdf

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

TC160 Tool Cast High Temp Casting Hardener

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date: 01/12/2022 Version: 8.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Substance
Trade name	:	TC160 Tool Cast High Temp Epoxy Casting Hardener
Product code	:	EP-TC160-B
UFI	:	9FC7-S9KS-F000-7MVN

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category	:	Industrial use,Professional use
Use of the substance/mixture	:	Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :

GHS05 GHS07

Signal word (CLP) : Danger

Hazard statements (CLP) : H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves, protective clothing, eye protection.
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor.
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Name : H425

Name	Product identifier	%
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687-32	100

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):

8.2.2.1. Eye and face protection

Eye protection:
Safety glasses

8.2.2.2. Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	clear.
Odour	:	Amine-like.
Odour threshold	:	No data available
pH	:	11.6
Relative evaporation rate (butylacetate=1)	:	No data available
Melting point	:	10 °C
Freezing point	:	No data available
Boiling point	:	247 °C
Flash point	:	110 °C
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	Not applicable
Vapour pressure	:	0.0157 hPa (20°C)
Relative vapour density at 20°C	:	No data available
Relative density	:	No data available

Density	:	0.9 – 0.95 g/cm³ (25°C)
Solubility	:	Water: completely miscible
Partition coefficient n-octanol/water (Log Pow)	:	0.99
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	10 – 20 mPa.s (25°C)
Explosive properties	:	No data available
Oxidising properties	:	No data available
Lower explosive limit (LEL)	:	1.2 vol %

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	:	Harmful if swallowed.
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
LD50 oral rat	1030 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LD50 dermal rabbit	> 1840 mg/kg

Skin corrosion/irritation	:	Causes severe skin burns. pH: 11.6
Serious eye damage/irritation	:	Causes serious eye damage. pH: 11.6
Respiratory or skin sensitisation	:	May cause an allergic skin reaction.
Germ cell mutagenicity	:	Not classified
Carcinogenicity	:	Not classified
Reproductive toxicity	:	Not classified
STOT-single exposure	:	Not classified
STOT-repeated exposure	:	Not classified

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
LOAEL (oral, rat, 90 days)	160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard : Not classified

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
Viscosity, kinematic	19 mm²/s Temp.: 'other:' Parameter: 'kinematic viscosity (in mm²/s)'

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Harmful to aquatic life with long lasting effects.
Not rapidly degradable

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
LC50 - Fish [1]	110 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	17.4 mg/l
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Hardener H425	
Partition coefficient n-octanol/water (Log Pow)	0.99

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

HP Code	:	HP6 - “Acute Toxicity:” waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure. HP8 - “Corrosive:” waste which on application can cause skin corrosion. HP13 - “Sensitising:” waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - “Ecotoxic:” waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 2289	UN 2289	UN 2289	UN 2289	UN 2289
14.2. UN proper shipping name				
ISOPHORONEDIAMINE (Isophoronediamine)	ISOPHORONEDIAMINE (Isophoronediamine)	Isophoronediamine (Isophoronediamine)	ISOPHORONEDIAMINE (Isophoronediamine)	ISOPHORONEDIAMINE (Isophoronediamine)
Transport document description				
UN 2289 ISOPHORONEDIAMINE (Isophoronediamine), 8, III, (E)	UN 2289 ISOPHORONEDIAMINE (Isophoronediamine), 8, III	UN 2289 Isophoronediamine (Isophoronediamine), 8, III	UN 2289 ISOPHORONEDIAMINE (Isophoronediamine), 8, III	UN 2289 ISOPHORONEDIAMINE (Isophoronediamine), 8, III
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	:	C7
Limited quantities (ADR)	:	5l
Excepted quantities (ADR)	:	E1
Packing instructions (ADR)	:	P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	:	MP19
Portable tank and bulk container instructions (ADR)	:	T4
Portable tank and bulk container special provisions (ADR)	:	TP1
Tank code (ADR)	:	L4BN
Vehicle for tank carriage	:	AT
Transport category (ADR)	:	3
Special provisions for carriage - Packages (ADR)	:	V12
Hazard identification number (Kemler No.)	:	80

Orange plates	:	
Tunnel restriction code (ADR)	:	E
EAC code	:	2X

Transport by sea

Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	P001, LP01
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1
EmS-No. (Fire)	:	F-A
EmS-No. (Spillage)	:	S-B
Stowage category (IMDG)	:	A
Segregation (IMDG)	:	SG35
Properties and observations (IMDG)	:	Colourless, slightly hygroscopic liquid with a slight amine odour. Combustible. Miscible with water. Harmful if swallowed. Irritating to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y841
PCA limited quantity max net quantity (IATA)	:	1L
PCA packing instructions (IATA)	:	852
PCA max net quantity (IATA)	:	5L
CAO packing instructions (IATA)	:	856
CAO max net quantity (IATA)	:	60L
Special provisions (IATA)	:	A803
ERG code (IATA)	:	8L

Inland waterway transport

Classification code (ADN)	:	C7
Limited quantities (ADN)	:	5 L
Excepted quantities (ADN)	:	E1
Carriage permitted (ADN)	:	T
Equipment required (ADN)	:	PP, EP
Number of blue cones/lights (ADN)	:	0

Rail transport

Classification code (RID)	:	C7
Limited quantities (RID)	:	5L
Excepted quantities (RID)	:	E1
Packing instructions (RID)	:	P001, IBC03, LP01, R001
Mixed packing provisions (RID)	:	MP19
Portable tank and bulk container instructions (RID)	:	T4
Portable tank and bulk container special provisions (RID)	:	TP1
Tank codes for RID tanks (RID)	:	L4BN
Transport category (RID)	:	3
Special provisions for carriage – Packages (RID)	:	W12
Colis express (express parcels) (RID)	:	CE8
Hazard identification number (RID)	:	80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Not listed on REACH Annex XVII

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

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Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

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