

# **TECHNICAL DATA SHEET**

## **PRODUCT: PU 240 Medium Density Model Board**

**DESCRIPTION** 

Polyurethane foam model board in a medium density of 240kg/m³. This rigid material is perfect for making patterns, models, and even moulds for short production runs. At this medium density it is easily shaped by hand using conventional tools and can be rapidly machined using manual or CNC machine tools. However, this 'Medium Density' block does not yield the same strength and surface finish as our higher density model board.

**KEY** 

**PROPERTIES** 

- Easy workability
- High dimensional stability
- High Temperature and chemical resistance
- Good compressive strength
- Paints/Seals easily

**USES** 

- Creating master models/patterns/bucks for forming composite moulds.
- Forming a mould tool for prototyping short runs of composite parts.
- Building Landscapes/Features in architectural and scenario models.

#### **PROPERTIES**

| Property                                | Test Method | Units           | Value                 |
|---|-------------|-----------------|-----------------------|
| Density                                 | ISO 845     | g/cm3           | 0.24                  |
| Shore Hardness                          | ISO 868     | Shore           | D 25                  |
| Flexural Strength                       | ISO 178     | MPa             | 5                     |
| E-Modulus                               | ISO 178     | MPa             | 150                   |
| <b>Compressive Strength</b>             | ISO 844     | MPa             | 4                     |
| Heat Distortion Temperature (HDT)       | ISO 75B     | °C              | 55-60                 |
| Linear Thermal<br>Expansion Coefficient | DIN 53 752  | K <sup>-1</sup> | 65 x 10 <sup>-8</sup> |

## **DIMENSIONS**

| Thickness | Block Sizes Available |
|-----------|-----------------------|
| 50mm      | 250mm x 250mm         |
|           | 250mm x 500mm         |
|           | 500mm x 500mm         |
|           | 500mm x 1500mm        |
| 100mm     | 250mm x 250mm         |
|           | 250mm x 500mm         |
|           | 500mm x 500mm         |
|           | 500mm x 1500mm        |

## **SHELF LIFE**

Unlimited shelf-life

This data is not to be used for specifications. Values listed are for typical properties and should not be considered minimum or maximum.

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